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C3-C-1
Job Sheet 199455



Part No: C3-C-1

Job Qty: 1 pcs

Part Name: Weldment C3 Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 9/27/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

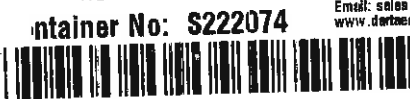
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	
100	Large Fab - Welded Assy-1	1 pcs	9/27/19		0.00	10.00	Large Fab - 1
							Large Fab - 10
							Large Fab - 2
							Large Fab - 3
							Large Fab - 4
							Large Fab - 5
							Large Fab - 6
							Large Fab - 7
							Large Fab - 8
							Large Fab - 9
							Large Fab - 11 (Various)
110	QC 9	1 pcs	9/27/19		0.00	0.00	QC 9 - 10
							QC 9 - 18
							QC 9 - 24
							QC 9 - 43
							QC 9 - 50
							QC 9 - 9
120	Container No: S222074		9/27/19		0.00	0.00	QC 5 - 10
							QC 5 - 12
							QC 5 - 17
							QC 5 - 18
							QC 5 - 19
							QC 5 - 22
							QC 5 - 24



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Container No: S222074
Job No: 199455
Material No/Batch: S222074
Revision: J
Inspector:
Date:
Instructions:

Date: 10/11/19

Plex 8/23/19 9:19 AM Dart.Renwick.Jennifer

						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	EL
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	9/27/19	0.00	0.50	Powdercoat - 1 - B4B	
						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	BL 19-10-17
						Powdercoat - 4 - B4B	
140	QC 3	1 pcs	9/27/19	0.00	0.00	QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	DAS
						QC 3 - 30	30
						QC 3 - 34	9-89
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
150	Packaging 3-1 - Stock - B4B	1 pcs	9/27/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	885 OCT 17 2019
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	

				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	Dag
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-35 OCT 17 2019
160 QC 21 - SA	1	9/27/19	0.00 0.00		
	pcs				

Part Op 100 - 1-Fabricate C3-C-3, C3-C-4 and C3-C-5. 2-TACK WELD FOR INSPECTION BY: CL USE WELDING JIG

Descriptions: C3-19C. 2-Weld as per DWG. ***See notes 8,9,10 and 11***

110 - QC9- Inspect visual per QSI004- Fusion Welds

120 - QC5- Inspect part completeness to step on W/O

130 - Fire Red (Ref:4.3.5.10) per QSI005 4.3 START TIME: 8:15 OVEN TEMPERATURE: 320° FINISH TIME: 8:45 11/29/23

140 - QC3- Inspect Part Finish Ink stamp will be done on top level assembly.

150 - 1-Identify as per dwg & Stock Location CA10 2-Ink stamp will be done on top level assembly, identify with green tag.

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C-2	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5217546</u>
C3-C-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5219520</u>
C3-C-7	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5181047</u>
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	100-Large Fab - Welded Assy-1	<u>5190631/5200823</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C3-C-2	2	0	0
	C3-C-6	1	4	0
	C3-C-7	2	0	0
	MT-A513-T-1.000W0.120	9	164	0

Part Specifications

Specifications could not be found.